



- 1-** Tighten the Bottom Bracket **1** to 35~50 Nm in the frame
- 2-** Use grease on the crank spindle, slide crank arm assembly **2** through the Bottom Bracket cups
- 3-** You can adjust the chain link if needed, by using the spindle spacers **3**
 Adding 2 spacers on left spindle – chain line 42mm
 Adding 2 spacers on right spindle – chain line 44mm
- 4-** Slide the non-drive side crank **4** onto the spindle
- 5-** Tighten the Spindle clamp bolt **5** on non-drive side crank until the cranks are tight but still spin freely in BB. We suggest a blue thread lock fluid to be used and not grease.
- 6-** Using a M4 Allen wrench, tighten the 2 crank pinch bolts **6** to 8~10Nm we suggest a blue thread lock fluid to be used and not grease
- 7-** Tighten the spindle clamp bolt **5** once again 10~15Nm
- 8-** Pedal Washers **7** must be used, or pedal inserts on the cranks can be damaged.